



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5620-M5-12 Job Sheet 174073

Accounting Job RD17-1046-01



Part No: D5620-M5-12

Job Qty: 16 ea

Part Name: Screw, Brass



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/16/18

Created By: Steven Hemmerich

Type: R+D

Description:

Note: TBD Dwg. D5620 Rev.A IPP Rev.A New issue 18/03/08 verified by:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	16 pcs		3/16/18	0.00	0.00	Purchasing		AT 18/03/18
110	Packaging	16 pcs		3/16/18	0.00	0.00	Packaging2		AT 18/03/18
120	QC	16 pcs		3/16/18	0.00	0.00	QC6		38
130	Packaging	16 pcs		3/16/18	0.00	0.00	Packaging3-2		38
140	QC21-SA	16 Ea		3/16/18	0.00	0.00	QC21		38

Part Op 100 - Issue P/O: 039325 Purchase part as per Dwg Manufacturer: LAFCO TOOLING INC Manufacturer P/N: LAF-Descriptions: 7116-338 Material release note required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LAF-7116-338	Screw, Brass 12mm	16 (1 ea)	100-Purchasing	50 51962

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	LAF-7116-338	16	0	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 3:19 PM dart.hemmerich.steven

POSITIVE RECALL

EFFECTIVE 18/03/18

AUTH S

RELEASED PD

DATE 18-05-10

* UNAPPROVED SUMMA

Container No.  Screw, Brass

Screw, Brass

PART NO: D5620 – M5 – 12
Serial No/Batch: S051963
Revision:
Operation:
Change No: Packaging

Mfg Date:

Packaging

Mfg Date: 03/15/18
Job No: 174073



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039325**

Supplier: ROY001-VC
Royal Bank Visa (ALL CAD ONLY)
x
Toronto
ON
Canada

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039325

PO Date: 3/15/18

Due Date:

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pynt Terms: Credit Card

Freight Terms:

Special Comments: LAFCO Tooling.
Previous PO039258 xcncld

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	LAF-7116-338		Screw, Brass 12mm	Firmed		16 Ea	0 Ea	16 Ea	\$0.75/Ea	\$12.00
										Grand Total:
										\$12.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/15/18 12:12 PM dart.lavoie.chantal



*Tourné vers l'avenir
... Depuis 1987*

7700 Rue Bombardier, Anjou, QC, H1J 0A2 Canada
190 - 1990 Rue Cyrille-Duquet, Québec, QC, G1N 4K8

Bon d'emballage
FC00397876

Date de la commande
No commande client
Ref. Commande
Livraison le

13-02-2018
STEVE
CO00343775
13-02-2018

FACTURÉ À :

Divers Client Territoire 10

LIVRÉ À :

DART AEROSPACE

STEVE HEMMERICH #306
1270 Aberdeen ST
Hawkesbury, ONTARIO K6A 1K7
P: 6136325200

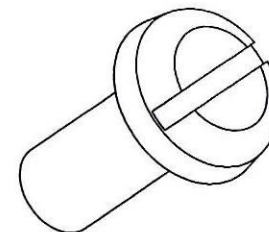
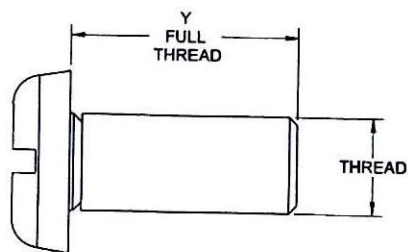
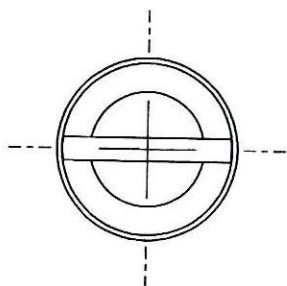
Votre No compte client		Livraison	Votre représentant Lafco		Termes de vente	
999910		DICOM PP&C	REAL BEAULIEU		COD	
No Lafco		Code	COMMANDÉE	QUANTITÉ EXPÉDIÉE	BALANCE	
1	• LAF-7116-338	LAF-7116-338	16	16	DAS 38 9-85	
Machine Screws, Metric, Slot Drive, Brass, Pan Head DIN 85, M5 X 0.80 X 12			UNIT/\$br			
2	• TRANSPORT	TRANSPORT	1			
Transport			UNIT			

Enfin. Le voici.



FC00397876

SPECIFICATION CONTROL DRAWING



D5620-MX-Y SCREW, BRASS

DART PN	THREAD	LENGTH "Y"	POSSIBLE SUPPLIER	SUPPLIER P/N	WEIGHT
D5620-M5-10	M5X0.8	10mm	LAFCO TOOLING INC (ANJOU, QC)	LAF-7116-337	0.01 LB
D5620-M5-12	M5X0.8	12mm	LAFCO TOOLING INC (ANJOU, QC)	LAF-7116-338	0.01 LB
D5620-M5-16	M5X0.8	16mm	LAFCO TOOLING INC (ANJOU, QC)	LAF-7116-339	0.01 LB

NOTES:

- 1) MATERIAL: BRASS, SLOTTED PAN HEAD SCREW PER DIN 85 / ISO 1580
- 2) FINISH: NONE
- 3) TOLERANCES: PER DIN 85 / ISO 1580
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: PER TABLE

RELEASED

2018 MAR 07
ECN 18-593

APPROVED

A	NEW ISSUE	CP	18.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	DART AEROSPACE USA, INC.	
DRAWN	CP	EUGENE, OR	
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RA	D5620	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	47 SCREW, BRASS	NTS
DATE	18.02.13	COPYRIGHT © 2018 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	